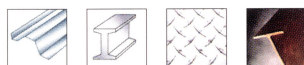
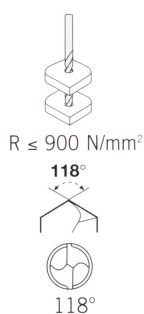


# PUNTE ELICOIDALI HSS CODOLO CONO MORSE DIN 345 FRESATE E RETTIFICATE



## > HSS-G DIN 345

> Tipo N

>  $R \leq 900 \text{ N/mm}^2$

> Acciaio: fresato e rettificato HSS AISI M2

> Durezza: 64-66 HRC

> Finitura: brillante

> Affilatura:  $118^\circ$

- Per forare: acciai legati, metalli, ghise, grafite. Precisione di foratura, rendimenti elevati

Ø mm	inches*	L 1 mm	L 2 mm	Cono morse
5,00		133	52	1
5,50		138	57	1
6,00	15/64"	138	57	1
6,50		144	63	1
7,00		150	69	1
7,50	19/64"	150	69	1
8,00		156	75	1
8,50		156	75	1
9,00		162	81	1
9,50	3/8"	162	81	1
10,00	25/64"	168	87	1
10,50		168	87	1
11,00		175	94	1
11,50	29/64"	175	94	1
12,00	15/32"	182	101	1
12,50		182	101	1
13,00	33/64"	182	101	1
13,50	17/32"	189	108	1
14,00		189	108	1
14,50		212	114	2
15,00	19/32"	212	114	2
15,50	39/64"	218	120	2
16,00		218	120	2
16,50		223	125	2
17,00	43/64"	223	125	2
17,50	11/16"	228	130	2
18,00		228	130	2
18,50		233	135	2
19,00	3/4"	233	135	2
19,50	49/64"	238	140	2
20,00		238	140	2
20,50		243	145	2
21,00	53/64"	243	145	2
21,50		248	150	2
22,00	7/8"	248	150	2
22,50		253	155	2
23,00		253	155	2
23,50		276	155	3
24,00		281	160	3
24,50		281	160	3
25,00	63/64"	281	160	3
25,50	1"	286	165	3
26,00		286	165	3
26,50	1-3/64"	286	165	3
27,00	1-1/16"	291	170	3
27,50		291	170	3
28,00		291	170	3
28,50	1-1/8"	296	175	3
29,00	1-9/64"	296	175	3
29,50		296	175	3
30,00		296	175	3
30,50	1-13/64"	301	180	3
31,00	1-7/32"	301	180	3
31,50		301	180	3
32,00		334	185	4
32,50		334	185	4
33,00	1-19/64"	334	185	4
33,50		334	185	4
34,00		339	190	4
34,50		339	190	4
35,00	1-3/8"	339	190	4